



The Alsa Corporation

The World's Most Exotic Finishes

TECHNICAL DATA SHEET

SOFT TOUCH KCSTQK / KCKCST

ALSA CODE	GPI CODE	DESCRIPTION	SIZE
ST-Q	KCSTQK	Soft Touch Quart Kit	Quart
KC-ST	KCKCST	Killercan: Soft Touch	400ml Aerosol

PRODUCT DESCRIPTION

ALSA Soft Feel Paint is a highly elastic, rubber-like feeling coating. When used with relevant coloured basecoat appropriate for the substrate, highly decorative rubber effect is achieved.

RECOMMENDED USES

1. Metal and mazak (over 423 series colour basecoats)
2. ABS, PC (or over 526 / 796 series colour basecoats)
3. PVC (or over 767 series colour basecoats)

RESIN TYPE

Polyester / Isocyanate

PRODUCT SPECIFICATIONS

NO	ITEM	TEST STANDARD	PRODUCT SPECIFICATION
1.	Specific Gravity	ASTM D1475	Part ST2010: 1.00 - 1.14 Part ST2012: 0.96 - 1.06
2.	Solid Content	ISO 3251	Part ST2010: 43.4 - 56.6 % Part ST2012: 63 - 69 %
3.	Gloss (60°)	BS 3900 : D5	Matt
4.	Adhesion	BS 3900 : E6	Grade 0 - 1

SURFACE PREPARATION:

Surface must be clean, dry.

THINNING:

Use ST2011 Thinner

APPLICATION - CONVENTIONAL ONLY

1.	Mixing Ratio (by volume):	Recommended:	8 : 1 : 6 (Velvet like Feel)
	Part ST2010 Resin :		8 : 1 : 4 (Rubber like Feel)
	Part ST2012 Hardener :		
	Part ST2011 Thinner =		8 : 1 : 4 ~ 6



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APPLICATION - CONVENTIONAL ONLY - CONTINUED...

- | | |
|------------------------------|----------------------|
| 2. Mixing Ratio (by weight): | 247.5 G: 23 G: 160 |
| Part ST2010 Resin : | (Velvet like Feel) |
| Part ST2012 Hardener : | 247.5 G: 23 G: 110 G |
| 247.5 G: 23 G: 110 ~ 160 G | (Rubber like Feel) |

Spraying Viscosity (T-4 Cup): 11 - 13 seconds

- Mix Part A and Part B, stir well and allow the mixture to stand for 15 - 20 minutes until free from air bubble
- Filtering: Filtering with 200 mesh filter before using
- Pot-life (after mixed): 4 hours (at 25° Celsius)
- After use, clean equipment thoroughly with thinner

ATTENTION

The basecoats must be dried according to their drying conditions

DRYING TIME

- Flash Time: 15 - 20 minutes / 25° C
- Curing condition: 20 - 30 minutes / 60 - 70° C)

STORAGE PERIOD AND CONDITIONS

1 year when stored in cool and dry conditions.



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