



**PLA-STICK
KCPS1 / KCKCPS**

ALSA CODE	GPI CODE	DESCRIPTION	SIZE
PS1	KCPS1	Pla-Stick	Quart
KC-PS	KCKCPS	Killercan: Pla-Stick	400ml Aerosol

PRODUCT DESCRIPTION

Pla-Stick is a clear in color, ready to spray and dries in seconds. It is the world's most versatile plastic adhesion promoter.

PS-1 has been designed as an adhesion promoter for difficult to adhere to substrates including: TPO, Polypropylene, Polyethylene and Metal.
PS-1 does not require flash off time, prior to re-coating and over coating with most paint systems.

MIXING RATIO

PS-1 is a uniform solution. Pre-mixing is not required

APPLICATION

- Clean substrate of all contamination, such as grease, dirt and oils using isopropyl alcohol / detergent or other appropriate cleaning solutions.
- Apply one medium coat of Pla-Stick with a dry film thickness of 0.1 to 0.2 ml.
- Proper coat thickness is critical for good adhesion properties. With adhesion promoters, more is not better. Carefully monitor coat thickness.
Basecoats or primers may be applied immediately after the Pla-Stick coat has dried, usually within 2 - 3 minutes at temperatures 21° Celsius (70° F) or above.
Pla-Stick acts as an adhesive to the plastic providing a bond.

DRY TIMES AT 77° F

Dries in seconds

PROPERTIES	VALUES	NOTATIONS
Specific Gravity:	0.89 - 0.95	at 77° F.
Pound / Gallon:	7.41 - 7.91	at 77° F.
Solids content:	< 10.0 %	Range by weight
Gloss:	N/A	at 60° angle
Viscosity:	14 - 17 sec	#2 Zahn Cup
Spread:	840 sq / ft	at 0.5 mills (approximate)
Flash Point:	45	°F (TCC)
V.O.C. Content:	< 7.00	lb / gl

