



The Alsa Corporation

The World's Most Exotic Finishes

## TECHNICAL DATA SHEET

### CLEAR 4 CHROME KCAPC712

<b>ALSA CODE</b>	<b>GPI CODE</b>	<b>DESCRIPTION</b>	<b>SIZE</b>
APC-712	KCAPC712	Clear 4 Chrome	Quart / Gallon
APCH-712	KCAPCH712	Clear 4 Chrome Hardener	Half Pint / Quart
APCT-712	KCAPCT712	Clear 4 Chrome Thinner	Pint / Quart

#### PRODUCT DESCRIPTION

Clear 4 Chrome is a UV curable urethane-acrylic topcoat for vacuum metallisation or silver deposition with excellent chemical, abrasion resistance, and adhesion to various substrates. ALSA UV-Topcoat is recommended for application where high gloss and excellent scratch resistance are needed for the electronics and cell phones. ALSA UV-Topcoat is approved for use in electronics and cell phone industry. ALSA UV-Topcoat can also be used as a basecoat for metallizing.

**% VOLUME SOLIDS =** 49

**% WEIGHT SOLIDS =** 51

**VOC =** 3.47 # / Gallon

**ADHESION =** 100 %

**MEK RUBS =** 100+

#### APPLICATION

Apply a film build of 0.50 - 1.0 mils DFT. For best results, apply very thin coat of ALSA UV-Topcoat to give a smooth finish for metallizing and topcoating.

**CURING SCHEDULE:** Flash off solvents at 125° F for 2 minutes before exposing to UV.

#### THINNING & CLEAN UP

Thinning is not recommended. Clean up with Thinners.



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