



**GHOST CHROME
KCGHCK1 / KCKCGHC1K**



ALSA CODE	GPI CODE	DESCRIPTION	SIZE
GHC-1K	KCGHCK1	Ghost Chrome	4oz
	KCGHCK14	Ghost Chrome	Quart
	KCGHCK1Q	Ghost Chrome	Gallon
	KCGHCK1G	Ghost Chrome	Gallon
	KCKCGHC1K	Killer Can: Ghost Chrome	400 ml Aerosol

PRODUCT DESCRIPTION

Ghost Chrome is a ready to spray mid-coat that is applied using equipment or HVLP (High Pressure Low Volume) gun. Ghost Chrome can be used over a variety of base colours; however it is most commonly put over shades of grey from light to black to achieve looks from aluminium to titanium colours. Ghost Chrome contains ultra fine metallic content, giving incredible and realistic finishes.

GHC-1K is a low solids metal-like mid-coat designed to look like real metal. 1-Component-Lacquer is intended for spraying on plastics and on automotive pieces.

SURFACE PREPARATION

Wash area thoroughly with soap and water to remove contaminates that solvent based cleaners can not remove effectively, degrease, clean with antistakum MS540000 or other pretreatment. Parts should be blown-off with ionized air immediately before spraying.

Clean repair area with wax and grease remover for maximum adhesion, treat bare meetal with a quality metal conditioning system or prime with AEP-3027 Epoxy Primer, ASEP-332 Self Etching Wash Primer.

Fill imperfections with APS-2712 Primer Surfacer. Final sand surface wet or dry with 600 grit paper or finer before applying basecoat.

MIXING RATIO

Ready to Spray
Working Viscosity: 12 s/Din53211 cup: 4mm
Pot Life: * h (in dependence of room temperature)



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APPLICATION - CONVENTIONAL ONLY

1. Prepare and basecoat the part as you would for any other surface using a base colour of your choice depending on your desired effect.
2. Using any normal paint gun applying Ghost Chrome using very low volume of material with a high atomization of air (Fluid control almost closed). In other words really dust the paint on.
3. Be sure to find a good angle of light and check for surface coverage. Continue applying Ghost Chrome until an even coverage is achieved.
4. Topcoat with high quality clear coat such as ALSA Clear KCAC138 or any other preferred polyurethane topcoat.

APPLICATION - KILLERCAN AEROSOL ONLY

1. Once surface is prepared, Ghost Chrome is ready to spray mid-coat that should be applied over basecoats ranging from shades of light grey to black. However, it may be applied over any colour basecoat to achieve metal type reflections with enough transparency to show the underlying base colour.
2. Allow basecoat to dry.
3. Once dried, mist Ghost Chrome over the substrate with multiple dust coats allowing for drying between coats.
4. Once you have the desired effect, leave to dry.
5. Topcoat Ghost Chrome with "Speed Clear, GPI Code: KCKCSC1230", and allow for drying. Alternatively, Lighting Clear can be used also, GPI Code: KCKCALC770.

****NOTE:**

- Mixing Ratios in this Technical Data Sheet refers to the conventional range only, Killercan does not require mixing of any kind
- For even more colour options try topcoating Ghost Chrome with our brilliant Candy Concentrates
- Ghost Chrome itself can be also tinted with our Candy Concentrates to produce exact anodising look.



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APPLICATION - CONVENTIONAL ONLY - FOR ADVANCED USERS

Method:	Spray
Film Thickness:	1 - 2 μ
Dry Times:	77° F
Drying Conditions:	0.3 minutes Dry at ambient temperatures *° C When the drying temperature falls below +15° C, it can cause standstill or slowing from the hardening process.
Consumption (Theoretical):	5m ² / kg at 1 μ film thickness

Apply as many light coats as needed to achieve desired effect.
Dust Free Immediately
Tack Free Immediately
Apply Clear after 30 minutes

STORAGE STABILITY

At room temperature and not in the original container for up to 12 months. Stir well before use.

Density at 20° C:	0.878 g / ml
Solids content:	* %
Flash point:	> 21 C
Viscosity at 20° C on delivery:	12 s (DIN 53 211) Din cup: 2mm
Substrate:	Powder coating T0706
Hazards identification:	Appropriate as far as the ordinance of dangerous material.

IRRITANT

Danger Classification	A1 (VbF)
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JURIDICAL REMARKS:

The information on this Technical Data Sheet (TDS) is based on the present state of knowledge at the release date. It refers solely to the product indicated and constitutes no guarantee of particular quality. All users of this product are reminded that the information contained in this TDS does not dispense them from the duty to make an assessment of the workspace risk under the HSWA (Health and Safety at Work act), COSSH (Control of Substances Hazardous to Health Regulations) and to fulfill the demain laid down in the local rules and legislation. It is the duty of the user to ensure that this information is appropriate and complete with respect to the specific use intended.



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