



The Alsa Corporation

The World's Most Exotic Finishes

**TECHNICAL DATA SHEET**

## **ALSA CLEAR KCAC138**

<b>ALSA CODE</b>	<b>GPI CODE</b>	<b>DESCRIPTION</b>	<b>SIZE</b>
AC-138	KCAC138	ALSA Polyurethane Clearcoat	Gallon
ACH-138	KCACH138	ALSA Normal Hardener	Quart

### **PRODUCT DESCRIPTION**

AC138 is a high solids urethane clearcoat designed to overall refinishing. It is an extremely durable and flexible finish. Excellent use in air and force dry environments.

### **MIXING RATIO (4:1)**

Mix 4 Parts KCAC138 to 1 Part KCACH138

### **APPLICATION**

Apply 2 - 3 wet coats at 25 PSI allowing 10 - 15 minute flash between coats.

### **DRYING TIMES AT 77° F**

Dust Free in 20 minutes

Tack Free in 30 minutes

### **FORCE DRYING**

Flash Time @ 77° F                      15 Minutes

Bake Time @ 140° F                      45 Minutes

Allow 16 - 20 hours before wet sanding and buffing



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